

# GASSHIELD® DEFENDER SERIES FILTERS

## 1.5 nm FILTRATION

**mott**  
MISSION CRITICAL PRECISION

### DEF 4000 - STAINLESS STEEL FIBER METAL MEDIA DESCRIPTION

Mott High Purity Defender Filters provide 9-log filtration of particles down to 0.0015  $\mu\text{m}$  resulting in particle-free gas. In addition, High Flow Defender Filters provide large filtration capacity in a small compact footprint. Designed to meet the needs of bulk inert and specialty gas delivery sources, the DEF4000 is an all 316L stainless steel filter that provides over 400 slpm per linear inch of filter housing. With the most filtration capacity of any all-metal Ultra High Purity (UHP) filter on the market, the DEF4000 allows gas delivery system designers to significantly reduce the footprint of the gas pad.



### APPLICATIONS

The DEF4000 is ideal for high flow UHP gas filtration systems for bulk inert or bulk specialty gas delivery systems, for valve manifold boxes, tool isolation boxes, inert utility gas lines or gas pad filtration skids.

### OPERATING CONDITIONS

- » Maximum Operating Pressure: 650 psig (44.8 barg)
- » Maximum Operating Temperature for Inert Gas: 450°C
- » Maximum Differential Pressure: 500 psid (34.5 bar)

### MATERIALS

- » Hardware: 316L SS
- » Filter Medium: 316L SS
- » Wetted Hardware Surface Finish: 10 Ra

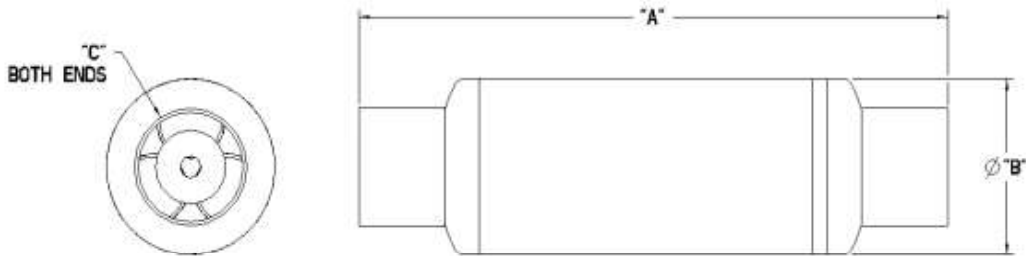
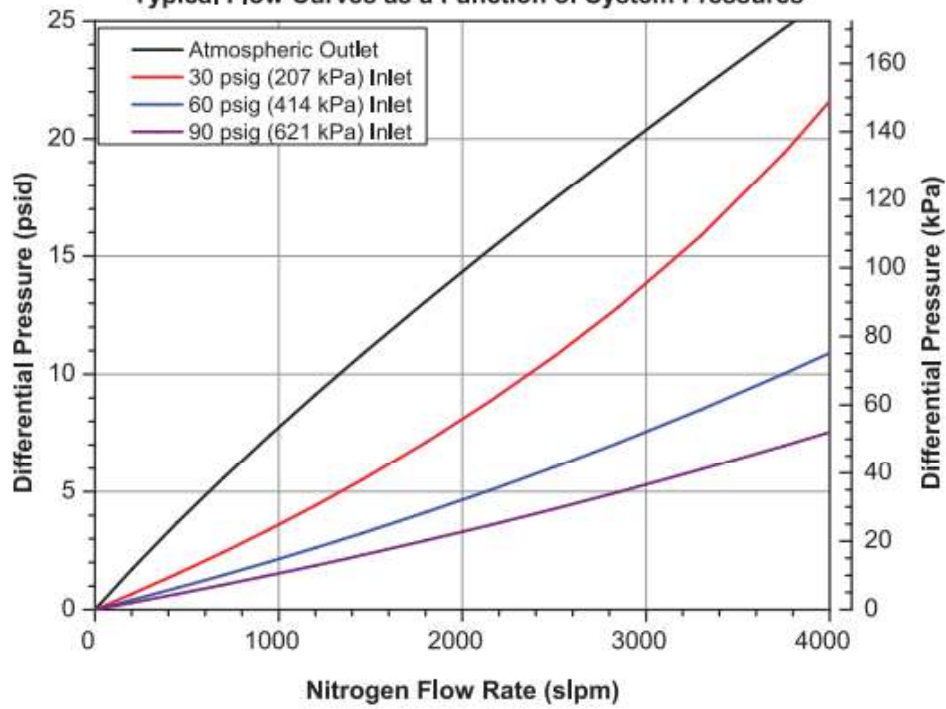
### SPECIFICATIONS

Particle Removal Size:	$\geq 0.0015 \mu\text{m}$
Filter Efficiency (Log Reduction Value):	$\geq 9$ LRV (99.9999999% reduction in particles). Confirmed at the most penetrating particle size of 0.08 $\mu\text{m}$ per SEMI F38-0699 test method
Helium Leak Rating:	$1 \times 10^{-9}$ atm cc/sec
Moisture Contribution:	<10 ppb after 1 hour at low-flow ambient purge per SEMI F27 test method
Total Hydrocarbons:	Below detectable limits per SEMASPEC 90120396B test method
Particle Shedding:	Zero particle contribution above background (<1 particle/ft <sup>3</sup> ) per SEMI F43-0308 test method

**Warranty:**  
Mott Corporation ("Mott") warrants its GasShield filter will meet the specified retention and media integrity standards for a period of five years from the date of purchase, providing the filter is properly installed and used in accordance with the specified flow, pressure, temperature, and chemical compatibility as published by Mott. Mott will replace or grant a purchase price refund for any GasShield filter which proves defective under the terms of this limited warranty. No other remedies apply. Mott disclaims all other warranties, either expressed or implied, including any warranty of merchantability or fitness for a particular purpose. Mott shall have no liability for consequential incidental, special or punitive damages, lost profits or savings, or damages from lost production or damage to other materials.

# FLOW DATA

**Mott DEF4000 Flow Rate vs. Differential Pressure**  
**Typical Flow Curves as a Function of System Pressures**



## ORDERING INFORMATION

Part Description	Part Number	Fitting Type	A Inches/mm	B Inches/mm	C Inches/mm
DEF4000TT77	6712501	2" Tube Stub	10.48/226.2	3.00/76.2	2.00/50.8

\*Custom designs and fittings available. Contact a Mott representative for more information.