# **mott** corporation

# All-Metal Steam Filters for Biotechnology Applications



In most Bioprocess applications, vessels, piping and filter housings are sterilized by steam-in-place (SIP) operations. Many applications also call for steam jacketing of vessels, filter housings and process lines to maintain process temperature.

The steam required to sterilize or operate these systems often contain a considerable amount of particulate in the form of rust or other pipe-scale. If contaminated by these impurities, it diminishes the life of the valves, filters, steam jackets and other ancillary equipment.

Mott High Purity Steam Filters prevent SIP systems from being contaminated and help increase the life of adjoining equipment.

Mott High Purity Steam Filters incorporate sintered porous stainless steel filter media that ensures the effective retention of particles. The 316L SS filter elements provide excellent chemical resistance and mechanical stability due to their special design. Using Mott High Purity Steam Filters can considerably reduce the post-filtration costs of your system.

### Cartridge Features

- Porous sintered stainless steel construction
- High flow rate with low differential pressure
- High mechanical stability
- High temperature range

#### Filter Cartridge Specifications

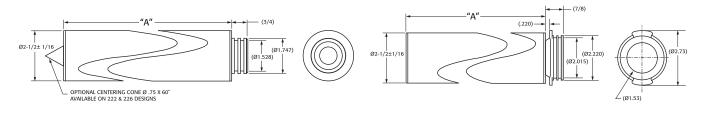
- Available in media grades 10, 20, and 40 μm
- Welded end caps either flat end or centering cone
- 226 with locking flanges or 222 adapters with double "O" ring

Nominal Dimensions	10 inch Cartridge	20 inch30 inchCartridgeCartridge		40 inch Cartridge
Overall Length	10.75 Inch/273 mm	20.75 Inch/527 mm	30.75 Inch/781 mm	40.75 Inch/1035 mm
Outside Diameter	2.5 Inch/63.5 mm	2.5 Inch/63.5 mm	2.5 Inch/63.5 mm	2.5 Inch/63.5 mm
Filtration Area	0.54 Ft <sup>2</sup> /0.05 m <sup>2</sup>	1.09 Ft <sup>2</sup> /0.10 m <sup>2</sup>	1.63 Ft <sup>2</sup> /0.15 m <sup>2</sup>	2.18 Ft <sup>2</sup> /0.20 m <sup>2</sup>
Filter Media	316L SS	316L SS	316L SS	316L SS
End-caps, Adapter	316L SS	316L SS	316L SS	316L SS
Maximum Forward Differential Pressure in Air, Oxygen or Nitrogen	250 psid (17.23 Bar)	250 psid (17.23 Bar)	250 psid (17.23 Bar)	250 psid (17.23 Bar)
Maximum Reverse Differential Pressure in Air, Oxygen or Nitrogen	250 psid (17.23 Bar)	250 psid (17.23 Bar)	250 psid (17.23 Bar)	250 psid (17.23 Bar)
Maximum Operating Temperatures	450°C (842°F) @ 125 PSIG	450°C (842°F) @ 125 PSIG	450°C (842°F) @ 125 PSIG	450°C (842°F) @ 125 PSIG
Cartridge Connections Double O-Ring	226 with Locking Flange or 222	226 with Locking Flange or 222	226 with Locking Flange or 222	226 with Locking Flange or 222
centering cone c		Flat end cap or centering cone end cap	Flat end cap or centering cone end cap	Flat end cap or centering cone end cap

# > high purity products

222 Double O-Ring Cartridge

#### 226 Double O-Ring Cartridge with Locking Flanges



## Bio-Pharm Steam Filter Cartridges Part Number

Cod		t Family					
6840	) Steam	Filter Elemen	t				
	Code	Connect	Connector Type				
	222	Double C	-Ring Size	e 222 Conne	ector		
	226F	Double C	-Ring Size	e 226 Conne	ector with l	_ocking I	-langes
		Code	Porous	Tube Lengt	th (Dimens	sion A al	pove)
	ĺ	10	Porous <sup>-</sup>	Tube Length	n, 2.5 Inch	OD	
	ĺ	20	Porous <sup>-</sup>	Tube Length	n, 2.5 Inch	OD	
		30	Porous <sup>-</sup>	Tube Length	n, 2.5 Inch	OD	
	ĺ	40	Porous <sup>-</sup>	Tube Length	n, 2.5 Inch	OD	
	ĺ		Code	Media Gr	ade		
İ			10	10 µm Me	edia Grade	Porous	
			20	20 µm Me	edia Grade	Porous	
			40	40 µm Me	edia Grade	Porous	
				Code	End Cap	I	
				A00	316L SS	Flat End	Сар
	ĺ	ĺ	ĺ	F12	3/4 Inch I	Diameter	; 60° Centering Cone
					Code	Porou	s Media
					А	316L S	SS Porous Media
						Code	Hardware Material
						А	316L SS Hardware
İ	ĺ			ĺ	Ì		
ample: 684	0 226F·	· 10-	0.2-	A00-	Α	Α	

### Order O-Ring Separately

Code	<b>O-Rings</b>			
2-222	Standard 222 size O-rings			
2-226	Standard 226 size O-rings			
	Code	Materials		
	63	Neoprene		
	64	Teflon®		
Ì	65	Viton		
Ì	66	Buna-N		
Ì	71	Ethylene Propylene (EPDM)		
Ì	72	Silicone		
Ì	86	Teflon <sup>®</sup> Encapsulated-Silicone		
ĺ	87	Teflon <sup>®</sup> Encapsulated-EPDM		
İ	91	Kal Rez		
İ	92	Teflon <sup>®</sup> Encapsulated Viton		
İ	1A	Viton Steam Resistant		

Example: 2-222- 63

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